

AUSTRALIA

Product Catalogue

A mark of true skill







Product Range

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A great Australian story

Delivering comfortable, durable work boots

Our story began in Western Australia, and we've since grown to become Australia's leading manufacturer of work safety boots. Nothing beats on the job experience. Steel Blue have been perfecting our craft of making the best boots since 1995, and we're not done yet.

True skill requires great equipment. Our work boots are constructed from premium materials to support you to be the best at what you do. Our Trisole® Comfort Technology soling system is the foundation for great foot health. Every pair of our men's and women's work boots includes a 30-Day 100% Comfort Guarantee, and our boots are endorsed by the Australian Physiotherapy Association (APA).

Caring about the job at hand means caring about the products you use. While you're busy working hard, we're working on reducing the energy, water and chemicals used in our supply chain and manufacturing processes.

As a manufacturer and wholesaler, we sell our safety boots to authorised Steel Blue distributors so that you have more choices on where you can be fitted in the right boots for your craft.

Australian owned and designed, our safety boots can now be seen across the world.





100% Comfort Guaranteed

When you're good at your craft, you guarantee the quality of your work. Steel Blue takes the same approach, standing behind our boots since the beginning with our comfort guarantee.

That's a 30-day, 100% Guarantee on all Steel Blue boots.

You use the best tools and materials, and so do we. Our range of comfortable, lightweight, premium boots are designed for comfort, durability, and choice.

If you're not happy with your boots, simply return them to your store of purchase and we'll replace or refund them in accordance with our policies.

Made for you

Looking after your health means you can perform your craft at the highest level.

Steel Blue are the only work boots endorsed by the Australian Physiotherapy Association. We support you to be at your best, time and time again. Our boots are specifically designed to protect your ankles, knees, hips, and spine from stress-related injuries.

Endorsed by:



Safety Standards

Our safety boots comply with:

- + Australian Safety Footwear Standard AS 2210.3
- European Safety Footwear Standard EN ISO 20345
- + American Safety Footwear Standard ASTM F2413

Steel Blue's soft toe work boots also comply with:

- + Australian Safety Footwear Standard AS 2210.5
- European Safety Footwear Standard EN ISO 20347
- + American Safety Footwear Standard ASTM F2892

Boot Features

Toe Cap



Steel Toe Cap: Hardened steel caps for maximum protection

Composite Toe Cap: The



non-metallic, airport friendly alternative



Soft Toe: A lightweight option where toe protection is not needed

Toe Cover



Bump Cap: Moulded leather protection across the toe



Scuff Cap: Low profile leather protection with more



Scuff Guard: Airport friendly, low-profile protection

Conductivity



Anti-Static: Reducing ignition hazards



Electrical Hazard: Added electric shock protection

Resistance



Water Resistant: Repels water from the surface



Waterproof: The best choice for wet and muddy work



Penetration Resistant: Puncture proof composite or steel midsole



Chemical Resistant: Effective against caustic soda and sulphuric acid



Met-Guard: Top impact protection to a drop force of 100 ioules



Slip & Oil Resistant:

Designed to exceed the slip resistance requirements in both the AS 2210.3 and EN ISO 20345

Style



Lace-Up: Classic style for a comfy fit



Pull-On: Easy access boots with an elastic side



Zip-Sided: Quick to remove and put back on



Spin-FX™: Precision fastening dial that's easy to adjust

Fit



Ladies Fit: A true ladies fit specifically designed for women's feet

Material



Leather: Premium, ethically sourced leather



Vegan: Certified vegan, water resistant microfibre

Outsole



TPU: Tough all-rounder, suiting most work environments



Nitrile: Extreme heat resistance up to 300°C

Innovation



GraphTEC™: Enhanced abrasion resistance



Fresche QuatLock™: Antibacterial and antimicrobial protection

Travel



Airport Friendly: Metal free to get through security without

Feel Good



Charity Boot: \$10 from the sale of each pair of charity boots donated to Beyond Blue or Breast Cancer Care WA

Colours

























Charcoal

Wheat

Winter

Brown

STEEL BLUE PRODUCT CATALOGUE STEEL BLUE PRODUCT CATALOGUE

Get Industry Ready

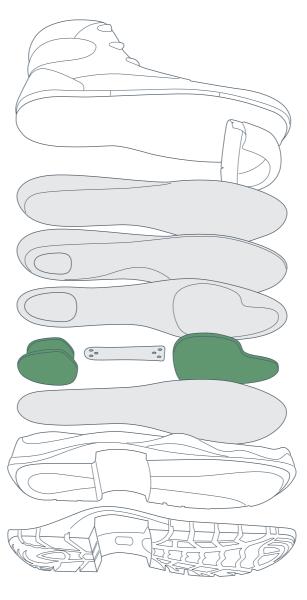
Whatever you do for work, we've got the right boot for you

INDUSTRY	BOOTSTYLE	FEATURES
Agriculture and Landscaping	Argyle®, Hobart, Parkes, Portland	Lightweight, Water Resistant, Slip Resistant
Building and Construction	Argyle®, Parkes, Southern Cross®	Penetration Resistant, Anti-Static, Scuff Cap, Bump Cap, Zip-Sided
Corporate and Executive	Harvey, Manly, Randwick	Lightweight, Oil Resistant, Heat Resistant, Anti Static, Anti Slip
Emergency Services	Enforcer, Harvey, Hobart, Leader, Randwick	Oil Resistant, Anti-Static, Anti-Slip
General Trades	Argyle®, Hobart, Parkes, Southern Cross®	Extreme Heat Protection, Penetration Resistant, Scuff Cap, Electrical Hazard Protection, Anti-Slip, Anti-Static, Zip-Sided
Hospitality and Retail	Argyle®, Harvey, Manly, Southern Cross®	Lightweight, Oil Resistant, Heat Resistant, Anti Static, Anti Slip
Mining	Argyle®, Southern Cross®, Collie, Jarrah, Mackay	Water Resistant, Scuff Cap, Bump Cap, Extreme Heat Protection, Anti-Slip, Anti-Static, Oil Resistant, Met Guard, Zip-Sided, Airport Friendly
Oil & Gas and Chemical	Heeler, Jarrah, Torquay, Warragul	Chemical Resistant, Extreme Heat Protection, Electrical Hazard Protection, Oil Resistant
Transport and Warehouse	Adelaide, Darwin, Parkes, Southern Cross®, Wagga, Whyalla,	Anti-Static, Water Resistant, Met-Guard, Lightweight, Zip-Sided





Trisole® Comfort Technology



Keeps you on your feet

Whatever you're doing, your Steel Blues help you do it well.

Our Trisole® Comfort Technology eases the load on your lower back, knees, hips, and ankles, to keep you on your feet, longer. A self-moulding footbed supports the arch further to shield against stress injuries and foot fatigue.

The boots are built to last in the toughest work environments, with shock absorbing soles providing slip and heat resistance. Check the boot features to find a pair that's right for you.

- + Premium, water resistant leather upper and top quality internal linings
- + Choice of steel, composite or soft toe cap with edge protector
- + Footbed top cover using abrasion resistant, high wicking material
- Polyurethane footbed
- + Flexible anti-microbial insole with flex perforations to the forepart
- + Support shank
- Energy absorbing, anti-bacterial PORON® insert
- Penetration resistant midsole on selected models
- Lightweight, shock absorbing TPU thermoplastic polyurethane midsole
- + Strong, long-wearing TPU or heat resistant nitrile rubber outsole

Met-Guard Impact Protection

The Met-Guard is designed for miners, factory hands, drillers and others who need extra impact protection. The Met-Guard covers the metatarsal area on the top of the foot. This reduces the risk of impact injuries without compromising on comfort.

Look for the Met-Guard icon

To find products that include extra impact protection.

Met-Guard

Prevents injury from falling objects at a drop force of 100 joules.

Shock absorption

The Met-Guard provides a protective barrier that absorbs impact while supporting the natural movement of the foot.

Fully flexible

The flexible guard doesn't restrict movement, to maintain comfort with every step.



Steel Toe Cap 🖶



Hardened steel caps for maximum protection

A popular choice on worksites, our steel toe cap safety boots are designed to meet Australian Safety Standards 2210.3, offering the best protection for your toes.

We test against corrosion, impact compression and the internal dimensions so you can be confident our caps have you covered. Steel Blues with steel toe caps can resist a drop force of 200J, 15kN of crushing objects, nail gun punctures and power saw cuts.

Composite Toe Cap 🖶

The non-metallic, airport friendly alternative

Great for FIFO workers, our composite caps meet Australian Safety Standards 2210.3 to prevent injuries from falling objects at a drop force of 200J and 15kN crushing objects.

In addition to making security checks more hassle free, these pioneering caps are more lightweight while being electrically non-conductive. Composite toe caps are also durable, rebounding after compression, can be x-rayed, won't rust, and insulate against heat and cold.

TPU Outsole



Tough all-rounder, suiting most work environments

Our Thermoplastic Polyurethane (TPU) outsole is a popular choice for most worksites. The lightweight, slip resistant option is heat resistant up to 130°C. TPU outsoles are also extremely tough providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. Those needing heat resistance beyond 130°C should consider nitrile outsole options.

Nitrile Outsole



Extreme heat resistance up to 300°C

The nitrile outsole provides extreme heat protection up to 300°C for those treading on hot objects. Beyond that, there is a 60-second threshold before the heat resistant rubber reaches melting point. Nitrile also helps reduce the build-up of excess static electricity and is chemical resistant.

Anti-Static

Reducing ignition hazards

Most Steel Blue boots are anti-static to reduce the risk of ignition hazards such as flammable materials and gases. They dissipate the amount of static electricity build-up on your body, conducting it safely into the ground through the soles of your boots. Important for those working around flammable materials or with sensitive electronic equipment.

Electrical Hazard



Our Electrical Hazard boots are non-conductive to help protect the wearer from hazardous step potential. This is the difference in electrical potential between the feet while standing on the ground. These Steel Blue boots are clearly marked and have a distinct yellow colour plug in the rubber sole. This footwear is not suitable where anti-static properties are needed.

Please note: Electrical Hazard (EH) footwear should only be used along with primary protective equipment in areas where there is a need to reduce the risk of electric shock. EH safety shoes should never be used as the primary source of protection in an electrical hazard environment. Other methods such as maintaining appropriate distances, use of isolation methods and use of grounding methods for step voltage control should be considered to provide additional protection. For more information, visit steelblue.com.

Water-resistant <u>□</u>

Extending boot life

All Steel Blue boots are water-resistant and perfect for work environments with light water exposure. We use waterproof soles along with premium quality leathers and materials that are treated to repel moisture. This reduces foot odour and bacteria while extending the life of your boots.

Waterproof ______

The best choice for wet and muddy work

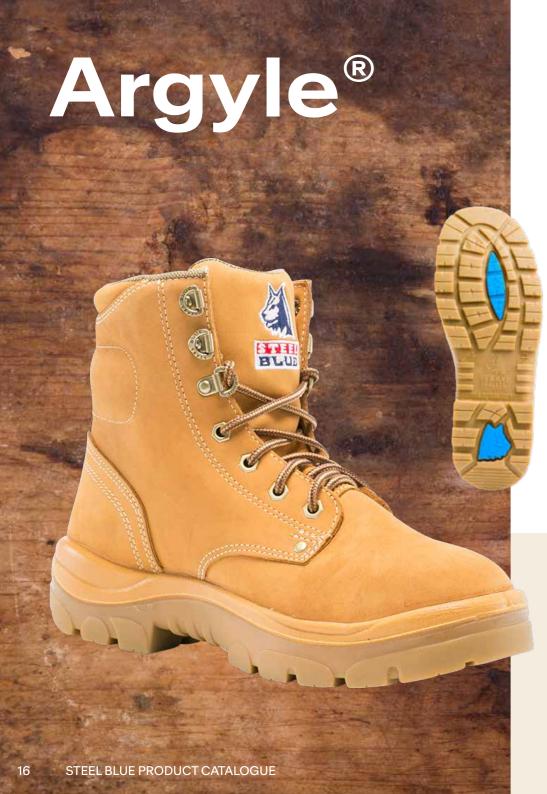
Waterproof Steel Blue boots have an extra barrier of seamsealing tape added during the manufacturing process. This fully prevents moisture penetrating the leather via the stitch holes. The construction of Steel Blue's waterproof work boots includes a premium quality, waterproof leather and are the best choice for wet, muddy environments such as underground mining.



Long-term protection

The Fresche Quatlock hygiene treatment is exclusive to Steel Blue boots providing long-term protection against bad odours, bacteria, mould and fungi. The treatment is safe and non-toxic, derived from plant-based chemistry with no adverse emissions or environmental impact.





Argyle® 312102









150mm, lace-up ankle boot with padded collar and tongue.

This boot comes standard with a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black and whiskey) and nubuck (wheat) leather options.

Full sizes: 3 - 14 Half sizes: 5.5 - 13.5

Features













Argyle®



322102

Argyle[®]

TPU / Bump



Nitrile / Bump

























Argyle[®]

Nitrile / PR / Bump



Argyle® Soft Toe / TPU

Check out our on Page 58





















Boot Fitting Guide



Argyle® Zip 312152









150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.

This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black), nubuck (sand and wheat) leather and certified vegan friendly, non-leather (vegan black) options.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

Features



















Argyle[®] Zip / Nitrile

Argyle[®] Zip / TPU / Bump



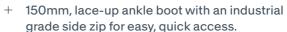
322152





- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.
- + This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

332152



- + This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather

Full sizes: 3 - 16 **Half sizes:** 6.5 - 12.5



































Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

















Argyle[®] **Zip / Nitrile / Bump**

Argyle®

Zip / Nitrile / Bump / PR

Argyle®

Zip / Met / Nitrile / Bump / PR

















Argyle®

342152

Argyle® **Zip / TPU / Composite**









822314

Full sizes: 3-16 Half Sizes: 6.5-12.5

















317532

























310152













Argyle® Zip / Scuff 312652



Argyle®





150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access, and an abrasion resistant, scuff cap toe cover for extra protection to the leather.

This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to

Available in premium, water resistant, full grain (black) and nubuck (sand and wheat) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



















Argyle® **Met/TPU** 312802

150mm, lace-up ankle boot with a built-in Met-Guard that covers the metatarsal area on the top of the foot. This reduces the risk of impact injuries without compromising on comfort.

This boot includes a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) leather.

See page 12 for more information on the Met-Guard

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

Features















Argyle[®] **Met / Nitrile / Bump**



Argyle® Met / Nitrile / PR / Bump



342802 ●

- + 150mm, lace-up ankle boot with a built-in Met-Guard that covers the metatarsal area on the top of the foot. This reduces the risk of impact injuries without compromising on comfort.
- + This boot includes a 200-joule safety steel toe cap and an anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5























382802 ●

- + 150mm, lace-up ankle boot with a built-in Met-Guard that covers the metatarsal area on the top of the foot. This reduces the risk of impact injuries without compromising on comfort.
- + This boot includes a 200-joule safety steel toe cap and an anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.
- + Penetration resistant midsole

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

































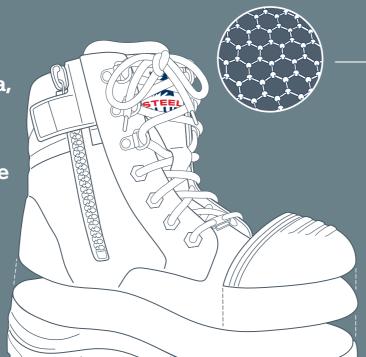
GraphTEC[™]Range

Designed, developed and made in Australia, GraphTEC™ work boots are enhanced with PureGRAPH® Graphene to provide world leading durability and resistance. Graphene is one of the strongest impermeable semimetals discovered to date.

Tests show GraphTEC[™] is:

1 million times thinner than a piece of paper
200 times stronger than steel due to carbon-carbon bonds
Superior in strength to diamonds

* Independently tested





Scuff Cap

GraphTEC™ enhanced scuff cap for additional strength



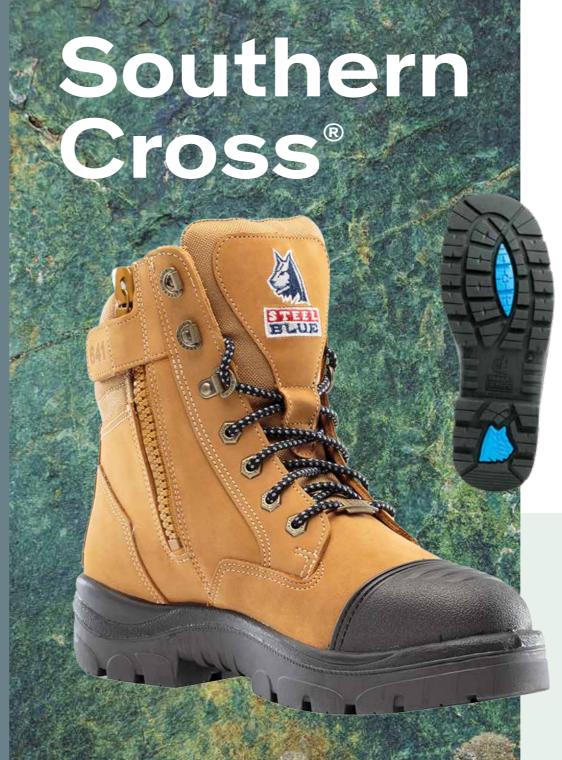
GraphTEC™ Graphene

Over 200% increase in abrasion resistance*



Outsole

GraphTEC[™] enhanced outsole for superior durability



Southern Cross[®] GraphTEC[™]/Zip/TPU 319641



150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and a GraphTEC[™] enhanced scuff cap and outsole.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 4 - 14 **Half sizes:** 6.5 - 12.5

















Fresche Quatlock™





Southern Cross® Zip/TPU/Scuff 312661









150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (sand, slate, and wheat) leather options.

Full sizes: 4 - 14 **Half sizes:** 6.5 - 12.5

















Southern Cross® Zip/TPU







312361 •

- + 150mm, men's, lace-up ankle boot with an industrial grade side zip for easy, quick access.
- + 100% comfortable choice for construction, warehouse, fabricators, truck drivers and indoors trades.
- + Padded collar and tongue, and a scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C
- + \$10 from the sale of each pair donated to Beyond Blue.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5

































- + 150mm, men's, lace-up ankle boot with Spin-FX[™] powered by the Boa® Closure System to enhance performance and comfort and an abrasion resistant scuff cap toe cover for extra leather protection.
- + 100% comfortable choice for construction, warehouse, fabricators, truck drivers and indoors trades.
- + Padded collar and tongue, and a scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5























Hobart TPU 312101











This boot includes a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black and winter brown) and Nubuck (wheat and sand) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

Features















Hobart

Nitrile



TPU / Bump















Full sizes: 3-16 Half Sizes: 6.5-12.5





Hobart

322101

















Hobart

Soft Toe / TPU





















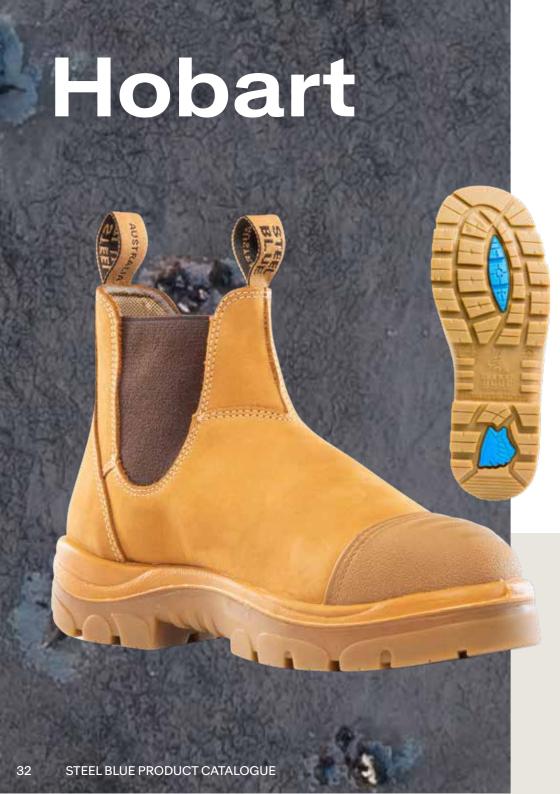












Hobart TPU/Scuff 312601









145mm, men's, elastic-sided, pull-on ankle boot.

This boot includes a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C and an abrasion resistant scuff cap toe cover for extra protection to the leather.

Available in premium, water resistant, full grain (black) and Nubuck (wheat and sand) leather options.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5























Torquay Nitrile / Spin-FX[™] / Composite 327530



150mm, lace-up ankle boot with Spin-FX™, powered by the Boa® Closure System to enhance performance and comfort.

The Boa® Closure System is incredibly tough and durable, made up of 49 strands of stainless steel braided together, injected, and wrapped in nylon. The precise tension adjustment alleviates pressure points.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, scuff toe guard for extra protection to the leather, a 200-joule safety composite toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.

Full sizes: 6 - 14 Half sizes: 6.5 - 12.5

Features



















Torquay Zip/Composite



Torquay Zip/EH/Nitrile/Composite







617539

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the leather.
- + Includes a padded collar and tongue, scalloped collar for ease of movement, a 200-ioule safety composite toe cap and an anti-static TPU outsole. heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

627539

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the
- + Includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety composite toe cap and an anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.

827539

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the leather.
- + Includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety composite to ecap and an electrical hazard, nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

























Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5





















STEEL BLUE PRODUCT CATALOGUE STEEL BLUE PRODUCT CATALOGUE

Enforcer Zip / Nitrile / Soft Toe



320250 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.
- + 100% comfortable choice for police officers, emergency officers, and security guards.
- + Soft toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, pathogen resistant (black) leather.

Full sizes: 6 - 14 **Half sizes:** 6.5 - 12.5



























Full sizes: 4 - 9 **Half sizes:** 5.5 - 9.5

resistant (black) leather

Leader

320550 ●

+ Soft toe cap.

Zip / Nitrile / Soft Toe



+ 150mm, lace-up, slim-fit ankle boot with an

+ 100% comfortable choice for police officers,

emergency officers, and security guards.

industrial grade side zip for easy, quick access.

+ Anti-static nitrile outsole, heat resistant to 300°C.

+ Available in premium, water-resistant, pathogen





Warragul **Nitrile**



322309



- + 150mm, men's, galosh style, lace-up ankle boot with padded collar and bellows tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, chemical resistant (black) TECTuff® leather.
- + Available with penetration resistant midsole (372309)

Full sizes: 3 - 16 **Half sizes:** 6.5 - 12.5























Parkes Zip/TPU/Scuff 312658









95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

This boot includes padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an antistatic TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (sand, slate, and wheat) leather options.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5

Features

















Parkes Zip/TPU

Parkes Zip / Composite



312158

- + 95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and a scalloped collar for ease of movement.
- + This boot includes padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- Available in premium, water resistant, nubuck (wheat) leather.

317538 • •



- + 95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and a scuff toe guard cover for extra protection to the leather.
- + This boot includes padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5





















Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5





















Whyalla

Whyalla Nitrile / PR / Bump

Wagga

Darwin Composite

Randwick **TPU / Soft Toe**



312108 • •





- + This boot includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water-resistant, full grain (black) and nubuck (wheat) leather options.

382108 ●

- + 95mm, lace-up, hiker-style boot with a padded collar and tongue.
- + This boot includes a 200-joule safety steel toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, full grain (black) leather.
- + Penetration resistant midsole

312207

- + 110mm, lace-up, hiker-style boot with a padded collar and tongue.
- + This boot includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, nubuck (charcoal) leather.

311401

- + This boot includes a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in black.

310220 •



- + This boot includes a soft toe cap and an antistatic TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (winter brown) leather.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5











Full sizes: 4 - 14 **Half sizes:** 6.5 - 12.5















Full sizes: 3 - 14 Half sizes: 6.5 - 12.5







Full sizes: 4 - 13 Half sizes: 6.5 - 12.5









Full sizes: 4 - 14 Half sizes: 6.5 - 12.5







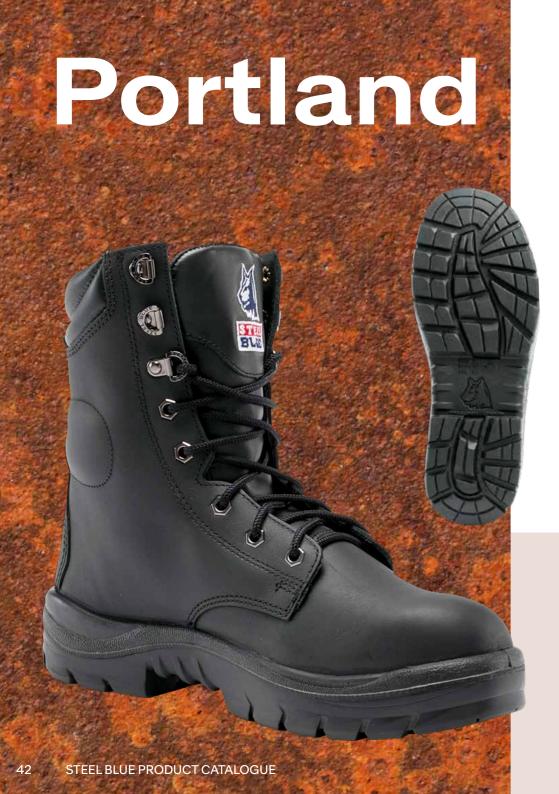








STEEL BLUE PRODUCT CATALOGUE 41



Portland Nitrile 322104



170mm, lace-up high-leg boot with a padded collar and tongue.

Includes a 200-joule safety steel toe cap and an anti-static nitrile outsole, heat resistant to 300°C.

Available in premium, water resistant, full grain (black) leather.

100% comfortable choice for all work environments.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5









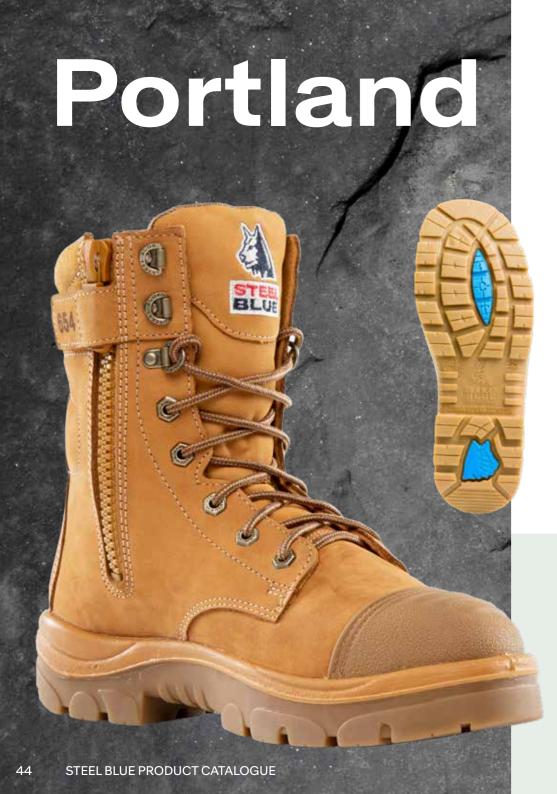












Portland Zip/TPU/Scuff 312654









170mm, lace-up, high-leg boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

Includes a 200-joule safety steel to ecap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium water resistant, full grain (black) and nubuck (sand and wheat) leather options.

100% comfortable choice for all work environments.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5

Features









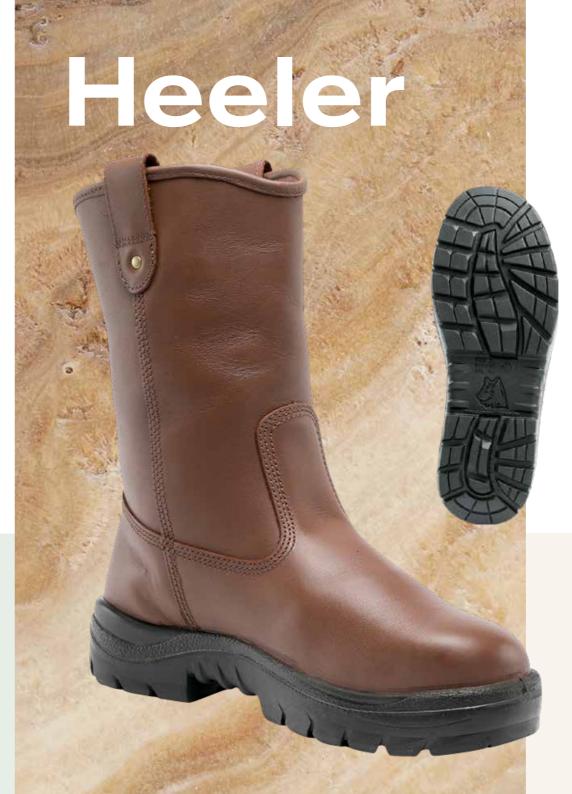












Heeler **Nitrile** 322315



250mm, men's, rigger style, pull-on boot.

This boot includes a 200-joule safety steel toe cap and an antistatic nitrile outsole, heat resistant to 300°C.

Available in premium, water and caustic resistant, full grain (redwood) leather.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5





















Collie **Zip / Nitrile / Bump**

Tindal Zip / Composite

617561 ●

(black) leather.

Jarrah **Nitrile**





382833 ●





382835 ●

- + 370mm, calf-high, pull-on boot with padded collar and a built-in Met-Guard.
- + 100% comfortable choice for underground mining, dock workers, and welders.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, sabre waterproof (black) leather.

Full sizes: 6 - 14 Half sizes: 7.5 - 12.5























Full sizes: 6 - 14 **Half sizes:** 7.5 - 12.5

+ 350mm, calf-high, galosh style boot with padded

+ 100% comfortable choice for underground mining,

+ Anti-static nitrile outsole, heat resistant to 300°C

+ Available in premium, sabre waterproof (black)

collar and quick-zip lace system.

dock workers, and welders.

+ Penetration resistant midsole.

+ 200J safety steel to ecap.













leather.



342099

- + 210mm, lace-up high-leg boot with an industrial grade side zip for easy, quick access and durable polyurethane bump cap toe cover for extra protection to the leather.
- This boot includes a 200-joule safety steel toe cap and an anti-static, nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, nubuck (wheat) leather.

Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5



















+ 170mm, lace-up ankle boot with an industrial

+ This boot includes a padded collar and tongue,

static TPU outsole, heat resistant to 130°C.

+ Available in premium, water resistant, full grain

safety composite toe cap and an anti-

Full sizes: 6 - 14 Half sizes: 6.5 - 12.5

scalloped for ease of movement, a 200-joule

grade side zip for easy, quick access and scuff

guard toe cover for extra protection to the leather.















resistant (black) TECTuff® leather.













+ 190mm, men's, galosh style, lace-up ankle boot

+ 100% comfortable choice for rig workers, refinery

+ Anti-static nitrile outsole, heat resistant to 300°C.

+ Available in premium, water-resistant, chemical

with padded collar and bellows tongue.



322313 ●

workers, and farmers.

+ 200J safety steel toe cap.







STEEL BLUE PRODUCT CATALOGUE 47

Adelaide Composite















311400

- + Sports style, lace-up shoe with a padded collar.
- + This boot includes a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in black.

312126 ●

- + Derby style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

316109 ●

- + Executive style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.

Full sizes: 5 - 14 **Half sizes:** 6.5 - 12.5

- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant full grain (black) leather.

310215 ●

- + Executive style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.
- + Soft toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 4 - 13 **Half sizes:** 6.5 - 12.5















Full sizes: 3 - 14 **Half sizes:** 6.5 - 12.5



























Full sizes: 5 - 14 **Half sizes:** 6.5 - 12.5









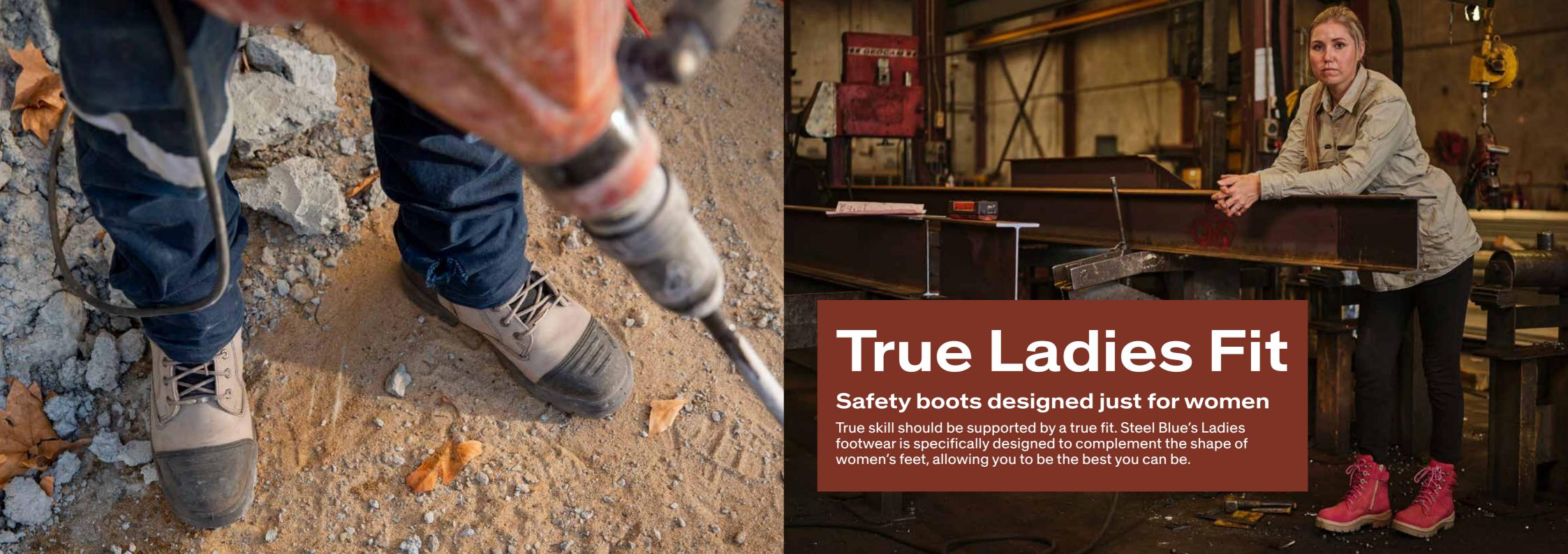












Argyle® Ladies / TPU

Argyle® **Ladies / Nitrile / Bump**







512702 ● ●

- + 140mm, lace-up ankle boot with padded collar
- + 100% comfortable choice for mining, construction and road workers.
- + 200J safety steel to ecap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

542702

- + 140mm, lace-up ankle boot with durable polyurethane bump cap and padded collar and tongue.
- + 100% comfortable choice for mining, construction and road workers.
- + 200J safety steel to ecap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, nubuck (wheat) leather.

822714

- + 140mm lace-up ankle boot with industrial grade side zip for easy, quick access, padded collar, and tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Electrical hazard nitrile outsole, heat resistant to 300°C (for more on EH, see page 14)
- + Available in premium water and caustic resistant full grain (black) leather.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5



























































Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5























Hobart **Ladies / TPU** 512701





120mm, elastic-sided, pull-on safety boot that is made from premium, water resistant leather and features a 200 joule safety steel toe cap for premium toe protection.

This all-rounder is ideal for a range of trades, including plumbers, carpenters and landscapers. The durable TPU outsole is heat resistant to 130°C, offers anti-static properties and features our Trisole® Comfort Technology which cushions your feet, knees, hips and lower back from day-to-day fatigue.

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5













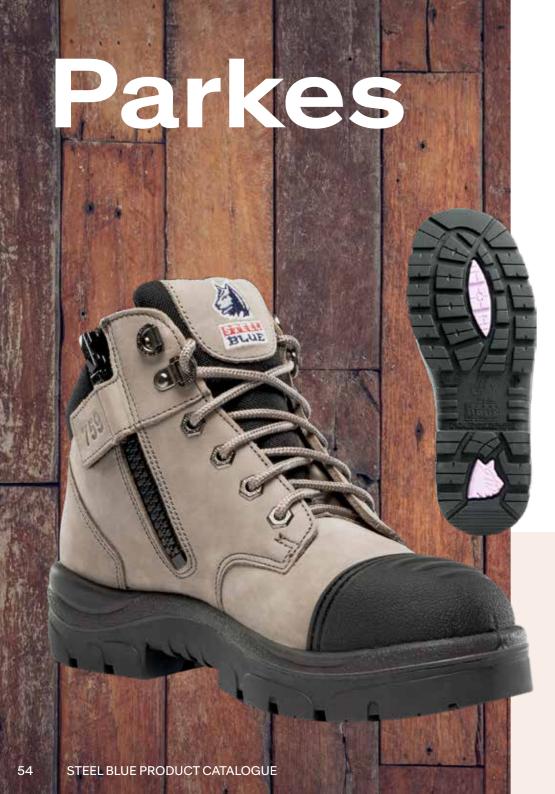












Parkes Ladies / Zip / TPU / Scuff 512759



Available in slate coloured premium leather and a contrasting abrasion resistant scuff cap.

An ankle height, hiker style safety boot. The streamlined design of the scuff cap provides longer-lasting protection of the ethically and environmentally sourced premium leather without adding weight to the boots.

This tough and durable work boot boasts a 200 joule steel toe cap for ultimate protection, a side zip for convenience, a TPU outsole that offers heat resistance up to 130°C and water resistant properties. Featuring a padded collar and tongue for extra comfort, the Parkes Zip Scuff / Ladies is an all-rounder.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Features









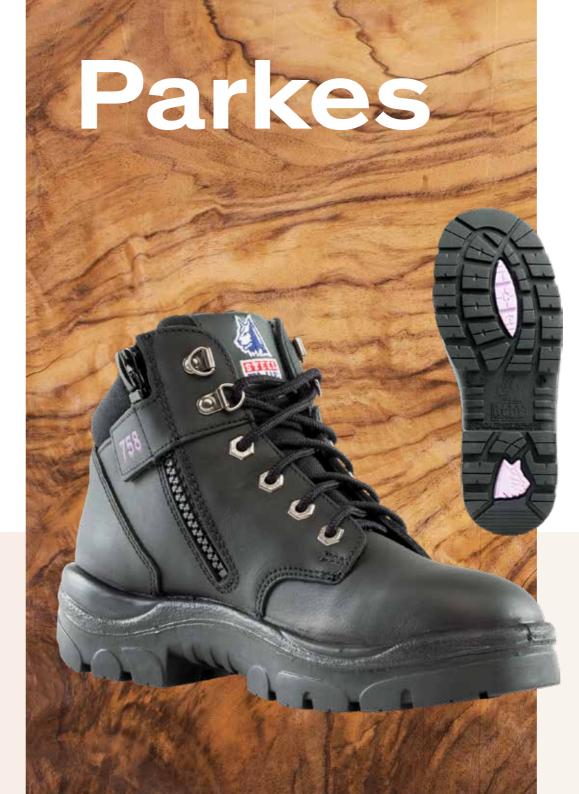












Parkes Ladies / Zip / TPU 512758



95mm, lace-up, hiker-style work boot with industrial grade side zip for easy, quick access.

- 100% comfortable choice for warehouse staff, construction and courier drivers.
- Padded collar and tongue, with scalloped collar for ease of movement.
- 200J safety steel toe cap.
- Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5





















Southern Cross® Ladies / Zip / Nitrile



522761 • •

- + 150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access.
- + 100% comfortable choice for mining, construction and road workers.
- + Padded collar and tongue, with scalloped collar for ease of movement.

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5

- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.

Southern Cross® Ladies / Zip / TPU



512761 • • • •

- + 150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access.
- + 100% comfortable choice for mining, construction and road workers.
- + Padded collar and tongue, with scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.

- + 150mm, lace-up ankle work boot with industrial
- + 100% comfortable choice for mining, construction and road workers.
- + Anti-static TPU outsole, heat resistant to 130°C.1





















Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5



Southern Cross®

Ladies / Zip / TPU / PR

592761

- grade side zip for easy, quick access.
- + Padded collar and tongue, with scalloped collar for ease of movement.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5





















512719

- + 150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access, abrasion resistant scuff cap toe cover for extra leather protection. +
- + 100% comfortable choice for mining, construction and road workers.
- + Padded collar and tongue, with scalloped collar for ease of movement.

Southern Cross®

Ladies / Zip / TPU / Scuff

- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and Nubuck (wheat) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5





















522713 •

Jarrah

Ladies / Nitrile

- + 190mm, galosh style, lace-up ankle boot with padded collar and bellows tongue.
- 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to
- + Available in premium, water and chemical resistant, (black) TECTuff® leather.

Full sizes: 4 - 11 **Half sizes:** 5.5 - 10.5



























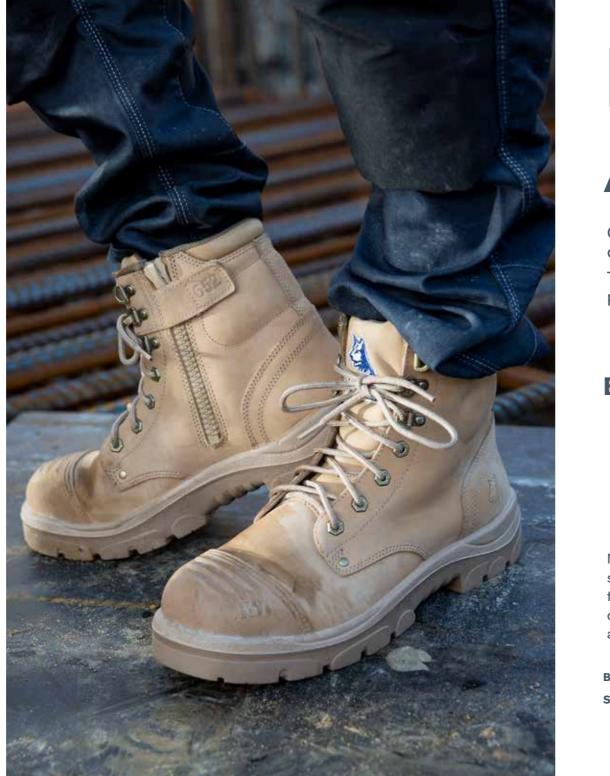


Laces

Men's Nylon 10 pack				
BLK/BRN	110cm	A-000059		
BLK/BRN	140cm	A-000060		
BLK/BRN	160cm	A-000061		
BLK	75cm	A-000062		
BLK	110cm	A-000064		
BLK	140cm	A-000065		
BLK	160cm	A-000066		
BLK	260cm	A-000067		
WHT/BRN	110cm	A-000112		
WHT/BRN	140cm	A-000070		
WHT/BRN	160cm	A-000071		
BLUE	160cm	A-000150		
Men's Leat	her 2 pack			
BLK	150cm	A-000057		

Women's N	Nylon 10 pa	ck
PUR	140cm	A-000069
PUR/LIL	140cm	A-000152
PUR/BLK	130cm	A-000147
LIL/BLK	130cm	A-000144
PNK/LIL	140cm	A-000151
SND/LIL	140cm	A-000153
BLK	130cm	A-000145
WHT	130cm	A-000146





Boot Accessories

Our exclusive range of 100% genuine accessories, designed specifically to complement your Steel Blues.

To view our full range of accessories, including laces and zip attachments, please visit our website: steelblue.com

Zip **Attachments**



Telfer (see page 43)

BLK SMALL 3 - 6 A-000103 BLK MEDIUM 7 - 11 A-000104 BLK LARGE 12 - 14 A-000105

Portland (see Page 40)

BLK SMALL 4 - 6 A-000087 BLK MEDIUM 7 - 10 A-000088 LARGE 11 - 13 A-000089 WHT SMALL 4 - 6 A-000099 WHT MEDIUM 7 - 10 A-000098 WHT LARGE 11 - 13 A-000097

Bamboo Socks





Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odour. The eco-friendly bamboo materials offer anti-static properties, blister protection and all-day comfort.

BLK 4-6 | A-000074 6-10 | A-000076 11-14 | A-000080 SND 4-6 A-000159 6-10 A-000160 11-14 A-000161

Ortho Rebound®



If you're on your feet all day, our patented Ortho Rebound® Footbed is designed to be on your feet all day too. Uniquely designed to mould to the exact shape of your foot, supporting your arch and reducing foot fatigue.

MEN'S Sizes 3 - 16

A-000130 - A-000143 WOMEN'S Sizes 4 - 11 A-000044 - A-000051

Dubbin



Helps repel water, chemicals and oil from the premium leather and increase your Steel Blue safety boots' longevity.

A-000014

Polish



To impart shine and colour, our Renovating Polish is perfect. Simply choose the correct shade to match the colour of your boots.

Black | A-000072 Brown | A-000073

Men's Executive 10 pack

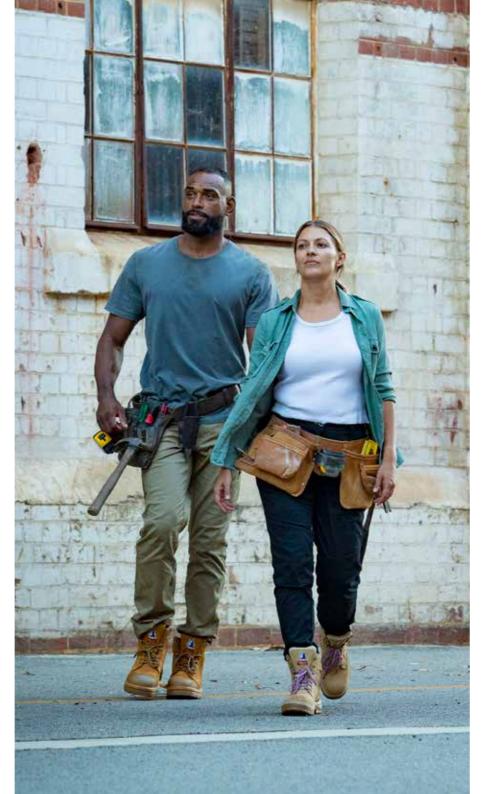
100cm

A-000115

A-000116

Men's Sizing

AUS/NZ	UK	USA	EU	Millimetre
3	3	4	36	223
4	4	5	37	231
5	5	6	38	239
6	6	7	40	248
7	7	8	41	256
8	8	9	42	264
9	9	10	43	273
10	10	11	45	281
11	11	12	46	289
12	12	13	47	298
13	13	14	48	306
14	14	15	49	314
15	15	16	50	322
16	16	17	51	331



Women's Sizing

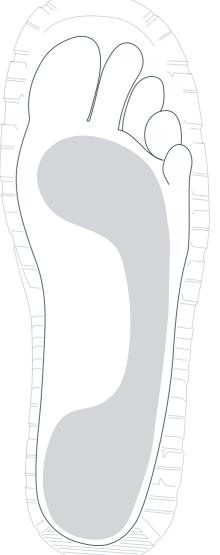
True ladies fit

Our ladies safety boots are designed just for women and include a shorter ankle-length and smaller instep.

Most industrial footwear is made for men, with women wearing smaller versions of men's ranges, but women's feet are anatomically different and not just a scaled down version.

Steel Blue is one of the leading safety footwear brands that is specifically tailored to complement the shape of ladies' feet with a true ladies last.

AUS/NZ	UK	USA	EU	Millimetre
4	2	4	35	215
5	3	5	36	223
6	4	6	37	231
7	5	7	38	239
8	6	8	40	248
9	7	9	41	256
10	8	10	42	264
11	9	11	43	273



- + Shallower first toe
- + Shorter length from ball of foot to heel
- + Smaller instep length and circumference
- + Shorter ankle length

Boot Fitting Guide

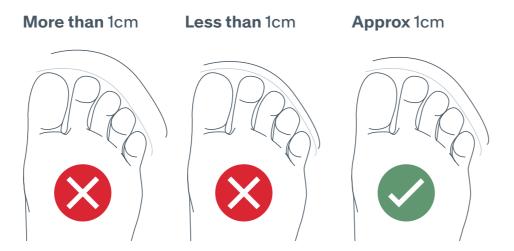
A properly fitted work boot is important for good foot and overall body health. All Steel Blue work boots are endorsed by the Australian Physiotherapy Association (APA).

To support your customer's physical wellbeing, we have collaborated with the APA to help fit your Steel Blue work boots for 100% comfort.

How to get a true fit

- + Measure your feet. Your foot size and shape can change over time. Don't rely on the fact that you have always worn a certain size.
- Check the width of the boot. Half sizes are designed to accommodate a wider foot.
- Fit your boots to the larger foot. Most people have one foot that is larger than the other, so make sure you measure both feet.
- Get measured at the end of the day when your feet are the largest.
- Don't plan on the boot stretching over time. They should fit well when you buy them.
- Check the depth of the boot to ensure there is sufficient room for your toes
- Always stand and walk around in the boots to see if they are comfortable, fit well, and don't chafe or rub.

Wear thick socks when trying on the boots like Steel Blue's Bamboo Socks. Most boots are made to be worn with thick socks.



Check the space at the end of the boot. Stand up and make sure there is 1cm (about the width of your finger) between your longest toe (usually the second toe) and the end of the boot.

Setting the standard in safety

We've been on the front-foot of safety and comfort from the start. It's how we support skilled workers to be their best.

Steel Blue's industry leading product advancements include:

Trisole® Comfort Technology, a multilayer sole for superior cushioning and shock absorption

Composite toe cap, the airport-friendly and lightweight alternative to steel caps

Fresche QuatLock™ hygiene treatment, exclusive to Steel Blue to protect against bacteria and bad odours

Premium long-lasting leather, that's all ethically sourced

Zip-sided boots, quick to remove and put back-on

Lightweight boots, to reduce foot fatigue

Ladies fit; a true ladies fit specifically designed for women's feet

Anti-chaff lining, that's custom made by leading industrial manufacturers

PORON®, a key part of our Trisole® Comfort Technology

Certified safe, receiving European Safety Footwear Certification EN ISO 20345 and USA Safety Footwear Certification ASTM F2413 while complying with Australian Safety Footwear Standard AS 2210.3 as the benchmark in safety boots





See how our boots are made at steelblue.com



InOurStride®

Steps towards a sustainable future

Steel Blue's sustainability roadmap, In Our Stride, is a step in the right direction, outlining Steel Blue's journey towards achieving social responsibility. Our goals are aligned to the UN Sustainable Development Goals with a focus on community, climate, environment, human rights, and diversity & inclusion.

By 2025, Steel Blue has committed to:

+ Community

Steel Blue will have provided over A\$2 million in donations and support to community organisations and projects

+ Diversity & inclusion

A third of Steel Blue's workforce will be female

+ **Environment**

Steel Blue will be a carbon-neutral organisation

+ Climate

Steel Blue will source our leather exclusively from LWG gold-rated suppliers

+ Human rights

Steel Blue will have eliminated any risk of modern slavery within our supply chain





A mark of true support

Steel Blue is extremely proud of our many longstanding relationships with charitable and community organisations including:













Our impact so far on communities

- + More than \$1.5 million to support awareness and early detection of breast cancer in partnership with Breast Cancer Care WA.
- + More than \$300,000 for mental health charity Beyond Blue, funding their 24/7 Support Service.
- + Partnering with Clontarf Foundation to mentor young Aboriginal and Torres Strait Islander men.
- + Supporting the Swan Districts Football Club outreach programs, helping marginalised and at-risk people.
- + Sponsoring the SSB Annisa Pratama soccer academy near our factory in Jakarta.
- + Providing footwear and funding for environmental disaster recovery initiatives through WA Charity Direct.



Whadjuk Country 18 Irvine Drive, Malaga WA 6090 P.O. Box 2320, Malaga WA 6944 E orders@steelblue.com P+61 (0)8 9209 3322



All Steel Blue safety boots are independently certified to major international safety standards.

- + Australian Standard AS 2210.3
- + American Standard ASTM F2413
- + European Standard EN ISO 20345



For the full Terms and Conditions regarding the Steel Blue 30-Day 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at steelblue.com.

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Product range correct at time of publication and subject to change without prior notice.

Leather is a natural product and some variation in colour may occur. The product images in our brochures and website are a general indication of colour. These variations in no way affect the performance of the boot.